MCJI series COMPACT CYLINDERS





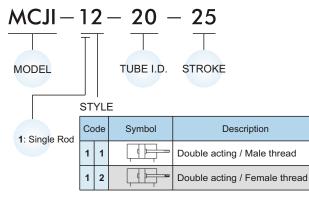
Table for standard stroke

Tube I.D.	Stroke (mm)
φ 20,25	5, 10, 15, 20, 25, 30, 40, 50, 60, 80, 100, 200
φ 32,40	5, 10, 15, 20, 25, 30, 40, 50, 60, 80, 100, 200, 300
φ 50,63	10, 15, 20, 25, 30, 40, 50, 60, 80, 100, 200, 300, 400
φ 80	15, 20, 25, 30, 40, 50, 60, 80, 100, 200, 300, 400, 500

※ Please consult us if stroke out of specification.

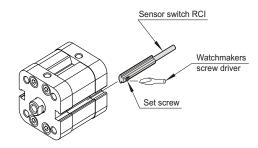
Order example

///



% Order example for special specification, refer to page J-03.

Installation of sensor switch



Features

- ISO-21287 standard.
- Wide range of bore sizes and strokes.
- Ultra compact, light weight and space saving.
- Sensor slots on RCI sides for flush mounting of proximity sensors.
- Magnetic as standard.

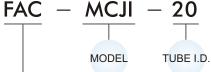
Specification

Model	MCJI			
Acting type	Double acting			
Tube I.D.(mm)	20, 25 32, 40, 50, 63			
Port size	M5×0.8	G1/8		
Medium	A	ir		
Operating pressure range	0.05~1 MPa			
Proof pressure	1.5 MPa			
Cushion	Rubber	bumper		
Available speed range	50~500 mm/sec			
Lubricator	Without Iubrication			
Stroke length tolerance (% 1)	+ 0~ + 1.0 mm			
Ambient temperature	−5°C~+60°C (No freezing)			
Sensor switch (%2)	R	CI		

%1. Stroke length tolerance does not include the amount of bumper change.

%2. RCI specification, please refer to page V-10.

Mounting accessories

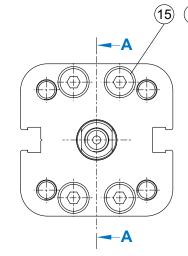


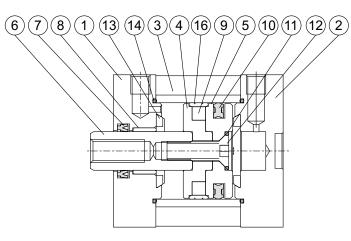
I MOUNTING TYPE

LB				
FAC				
FBC				
MP				
CA				
СВ				

 $[\]approx \phi 20, \phi 25$ without CB accessory







A-A

Material

No.	Part name	Material	Q'y	Component parts (inclusion)	Repair kits (inclusion)
1	Rod cover	Aluminum alloy	1	•	
2	End cover	Aluminum alloy	1	•	
3	Tube	Aluminum alloy	1		
4	Piston-R	Aluminum alloy	1	•	
5	Piston-H	Aluminum alloy	1	•	
6	Piston rod Medium carbon steel		1		
7	Rod packing NBR		1	•	•
8	Bush	Bearing alloy		•	
9	Magnet ring	ring Magnet material		•	
10	Piston packing NBR		1	•	•
11	O-ring	NBR	1	•	•
12	Screw	Carbon steel	1	•	
13	Cushion	on NBR		•	•
14	O-ring	D-ring NBR		•	•
15	Screw	Stainless steel	8	•	
16	Wear ring	Teflon	1	•	

Order example of component parts / repair kits

Tube I.D.	Component parts	Repair kits
φ20	CP-MCJI-20	PS-MCJI-20
φ25	CP-MCJI-25	PS-MCJI-25
φ 32	CP-MCJI-32	PS-MCJI-32
φ40	CP-MCJI-40	PS-MCJI-40
ϕ 50	CP-MCJI-50	PS-MCJI-50
φ63	CP-MCJI-63	PS-MCJI-63
φ80	CP-MCJI-80	PS-MCJI-80

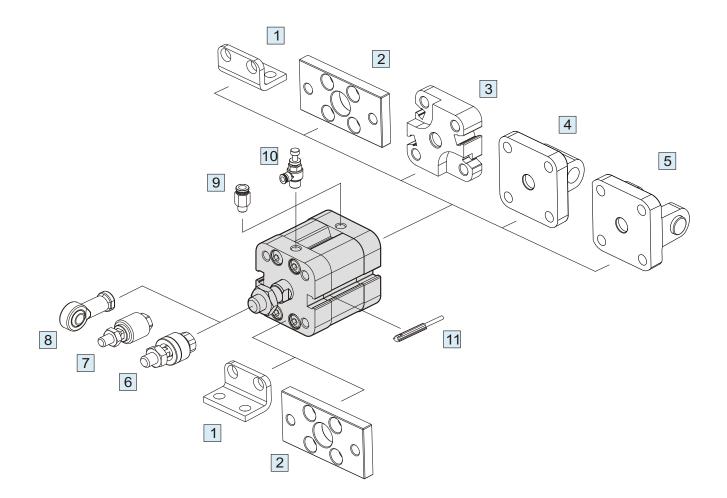
Cylinder weight

	_			ann: 9
Model	Basic weight MCJI-11	Stroke 10 mm MCJI-11	Basic weight MCJI-12	Stroke 10 mm MCJI-12
Tube I.D.				
φ20	121	14	108	14
φ25	147	18	135	18
φ 32	238	24	214	24
φ40	322	32	291	32
φ 50	493	46	455	46
φ63	703	48	667	48
φ80	1,260	76	1,190	76

unit:g

MCJI Accessories COMPACT CYLINDERS





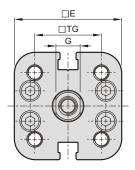
No.	Accessories	Page
1	Mounting accessories LB	K-22
2	Mounting accessories FAC/FBC	K-22, 23
3	Mounting accessories MP	K-21
4	Mounting accessories CA	K-23
5	Mounting accessories CB+PIN	K-24
6	Floating joint MFC	V-01
7	Floating joint MFCS	V-03
8	Female rod ends PHS	V-04
9	Fitting PC (PISCO)	H-03
10	Speed controller JSC (PISCO)	H-14
11	Sensor switch RCI	V-10



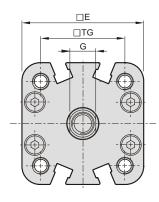


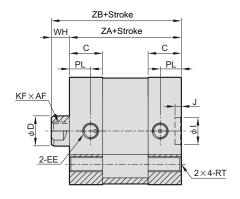
MCJI Dimensions φ20~φ80 COMPACT CYLINDERS

ϕ 20, ϕ 25



ϕ 32~ ϕ 80



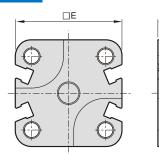


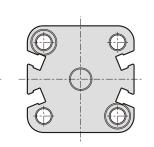
MCJI-11 (Double acting / Male thread)

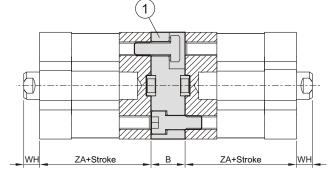
Code Tube I.D	Α	A 1	в	B1	кк
20	16	14	13	4	M8×1.25
25	16	14	13	4	M8×1.25
32	19	17	17	5	M10×1.25
40	19	17	17	5	M10×1.25
50	22	20	19	6	M12×1.25
63	22	20	19	6	M12×1.25
80	28	26	24	8	M16×1.5

Code ibe I.D.	AF	С	D	Е	EE	G	wн	I	J	KF	PL	TG	RT	ZA	ZB
20	14	11	10	35.5	$M5 \times 0.8$	8	6	9	2.1	M6×1.0	7	22	M5×0.8	37	43
25	14	11	10	39.5	M5×0.8	8	6	9	2.1	M6×1.0	7	26	M5×0.8	39	45
32	15	14	12	47	G 1/8	10	7	9	2.1	M8×1.25	7.5	32.5	M6×1.0	44	51
40	15	14	12	54.5	G 1/8	10	7	9	2.1	M8×1.25	7.5	38	M6×1.0	45	52
50	18	14	16	65.5	G 1/8	14	8	12	2.6	M10×1.5	7.5	46.5	M8×1.25	45	53
63	18	14.5	16	75.5	G 1/8	14	8	12	2.6	M10×1.5	7.5	56.5	M8×1.25	49	57
80	20	15.5	20	95.5	G 1/8	17	10	12	2.6	M12×1.75	8	72	M10×1.5	54	64

MP





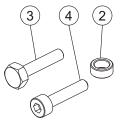


В

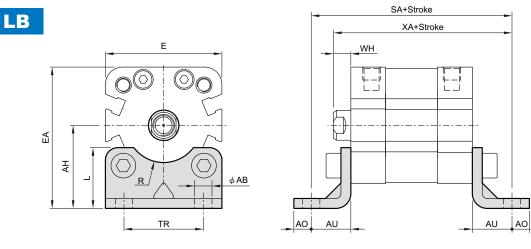
Code Tube I.D.	В	Е	WH	ZA	Max. overall stroke
20	13	35.5	6	37	600 mm
25	13	39.5	6	39	600 mm
32	15	47	7	44	800 mm
40	15	54.5	7	45	800 mm
50	15	65.5	8	45	800 mm
63	15	75.5	8	49	800 mm
80	17	95.5	10	54	1000 mm

* The max. overall stroke length may not be exceeded when combining cylinders and multi-position kits.

No.	Part name	Q'y
1	Connection block	1
2	Flange	2
3	Bolt	2
4	Bolt	2



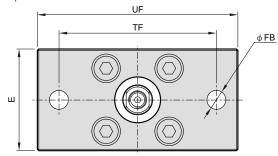




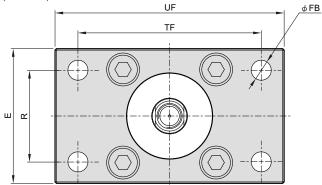
Code Tube I.D	AB	AH	AO	AU	E	EA	L	R	SA	Т	TR	WH	ХА
20	7	27	7	16	35.5	44.8	21	—	69	4	22	6	59
25	7	29	7	16	39.5	48.8	22	—	71	4	26	6	61
32	7	33.5	7	16	47	57	24.5	15	76	4	32	7	67
40	10	38	9	18	54.5	65.3	26	17.5	81	4	36	7	70
50	10	45	9	21	65.5	77.8	31	20	87	5	45	8	74
63	10	50	9	21	75.5	87.8	31	22.5	91	5	50	8	78
80	12	63	11	26	95.5	110.8	40	_	106	6	63	10	90

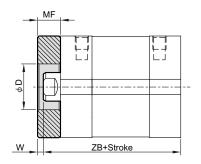


 $\phi 20 \sim \phi 25$



 ϕ 32~ ϕ 80



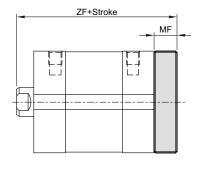


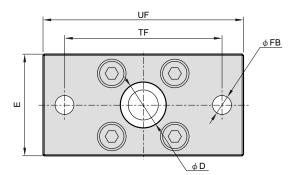
Code Tube I.D.	D	Е	FB	MF	R	TF	UF	W	ZB
20	16	35.5	6.6	8	—	55	70	2	43
25	16	39.5	6.6	8	—	60	76	2	45
32	30	47	7	10	32	64	80	3	51
40	35	54.5	9	10	36	72	90	3	52
50	40	65.5	9	12	45	90	110	4	53
63	45	75.5	9	12	50	100	120	4	57
80	45	95.5	12	16	63	126	150	6	64



FBC

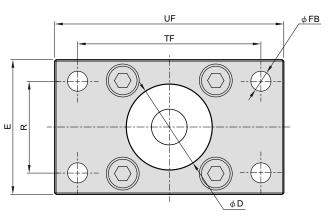
 $\phi 20 \sim \phi 25$



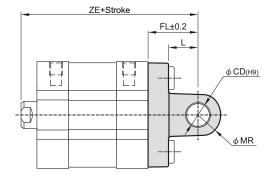


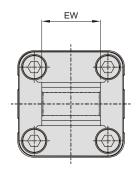
 $\phi\,32{\sim}\,\phi\,80$

Code Tube I.D.	D	Е	FB	MF	R	TF	UF	ZF
20	16	35.5	6.6	8	—	55	70	51
25	16	39.5	6.6	8	—	60	76	53
32	30	47	7	10	32	64	80	61
40	35	54.5	9	10	36	72	90	62
50	40	65.5	9	12	45	90	110	65
63	45	75.5	9	12	50	100	120	69
80	45	95.5	12	16	63	126	150	80



CA

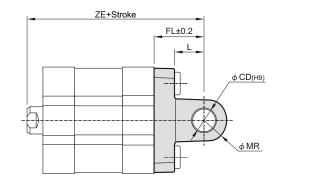


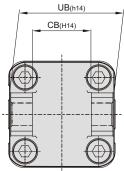


Code Tube I.D.	CD	EW	FL	L	MR	ZE
20	8	16 h12	20	14	8	63
25	8	16 h12	20	14	8	65
32	10	25.8 ⁺⁰ _{-0.4}	22	13	10	73
40	12	27.8 ⁺⁰ _{-0.4}	25	16	12	77
50	12	31.8 +0 -0.4	27	16	12	80
63	16	39.8 +0 -0.4	32	21	16	89
80	16	49.8 +0 -0.4	36	22	16	100



СВ

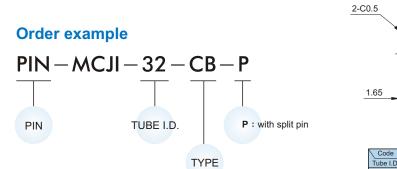




	Code be I.D.	СВ	CD	FL	L	MR	UB	ZE		
	32	26	10	22	13	10	45	73		
	40	28	12	25	16	12	52	77		
	50	32	12	27	16	12	60	80		
	63	40	16	32	21	16	70	89		
	80	50	16	36	22	16	90	100		
*	* d 20 d 25 without CB accessory									

 $(\phi 20, \phi 25 \text{ without } \mathbf{CB} \text{ accessory})$

PIN



CB : for CB accessory

-			- 2-φB φA
1.65	E +0.2		1.65
	F +0.3	-	

Code Tube I.D.	A (e8)	В	Е	F	Snap ring
32	10	9.6	45.2	50.5	STW-10
40	12	11.5	52.2	57.5	STW-12
50	12	11.5	60.2	65.5	STW-12
63	16	15.2	70.2	75.5	STW-16
80	16	15.2	90.2	95.5	STW-16