MCMOC series

OVAL MICRO-CYLINDER



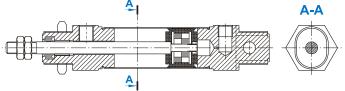


Features

- Large range 8mm bore ~ 25mm bore.
- Flat design enables non rotation of rod.
- ISO standard dimensions.
- Magnetic as standard.

Options

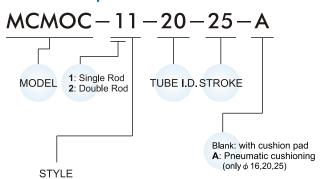
- Hole rod with cylinders double end rod
- Pneumatic cushioning(A) with cylinders (16,20,25)



Material

Oval tube	Stainless steel
End cover	Anodized aluminium
Piston rod	Stainless steel
Piston	Composit polyurethan
Piston rod bearing	Bronze & PTFE
Seals	Polyurethan
Spring	Bronze & PTFE
Magnet	Ferrite
Spacer spring	Brass & Acetal resin

Order example



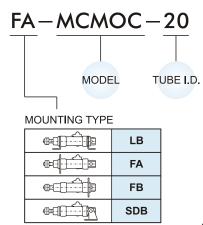
Co	ode	Symbol	Description
1	1		Double acting / Male thread
1	3		Single acting / Normally extended male thread
1	5		Single acting / Normally returned male thread
2	1		Double rod / Male thread
2	3		Single action / Double rod male thread
2	5		Double rod / Male thread hole-rod
2	6		Single action / Double rod / Male thread hole-rod

Specification

<u> </u>									
Model		MCMOC							
Acting type	D	Double acting / Single acting							
Tube I.D. (mm)	8	10	12	16	20	25			
Port size		M5:	× 0.8		G1	/8			
Medium	Filte	er air 5	50 μ m	lubrica	ated or	not			
Operating Double acting	0.1	~1	0.0	8~1	0.08	3~1			
pressure Single Push	0.2	2~1	0.2	3~1	0.21~1	0.15~1			
MPa acting Pull	0.3	3~1	0.2	5~1	0.2	~1			
Stocking temperature °C		-10~70°C (No freezing)							
Speed m/sec		0.6 0.7							
Tolerance of stoke mm			0~+	-1.5					
Work temperature °C		-10~6	80℃ (I	No free	ezing)				
Non-rotating accuracy	±3	3.5°		±2	2.5°				
Cushioning of end stroke	Elastic	by polyu	rethan int	ernal sto	p bui l t into	piston			
Pneumatic cushioning		No Yes (option)							
Available speed range	50~500mm/sec								
Sensor switch	RCS								
Sensor switch band	BK-81								

* RCS specification, please refer to page V-12.

Mounting accessories





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Forces for oval cylinder

(unit: kg)

Tube I.D.	Rod	-		Area			Pressu	re MPa					
Tube I.D.	φ	-	unction	mm²	0.2	0.3	0.4	0.5	0.6	0.7			
			Push	63	0.63	1.13	1.77	2.52	3.15	3.78			
8	4		Pull	51	0.42	0.93	1.44	1.95	2.46	2.97			
			Double Push	63	1.26	1.89	2.52	3.15	3.78	4.41			
		 11 	action Pull	51	10.2	1.53	2.04	2.55	3.06	3.57			
			Push	100	1.25	2.37	3.63	4.12	5	6.12			
10	4		Pull	88	0.91	1.79	2.67	3.55	4.43	5.31			
			Double Push	100	2.00	3.00	4.00	5.00	6.00	7.00			
		- 11	action Pull	88	1.76	2.64	3.52	4.40	5.28	6.16			
			Push	150	2.44	4.08	5.40	6.88	8.37	10.12			
12	6		Pull	123	1.61	2.84	4.07	5.30	6.53	7.76			
			Double Push	150	3.00	4.50	6.00	7.50	9.00	10.5			
			action Pull	123	2.46	3.69	4.92	6.15	7.38	8.61			
			Push	200	3.50	5.00	7.40	8.20	9.10	12.00			
16	6		Pull	173	1.51	3.25	4.95	6.75	8.45	10.15			
			Double Push	200	4.00	6.00	8.00	10.00	12.00	14.00			
		[1	action Pull	173	3.46	5.20	6.90	8.70	10.40	12.10			
			Push	380	4.63	8.78	12.93	15.98	19.52	24.15			
20	8		Pull	330	3.70	5.88	10.30	13.6	16.9	20.20			
			Double Push	380	7.60	11.4	15.2	19.00	22.80	26.60			
		<u> </u>	action Pull	330	6.60	9.90	13.20	16.5	19.80	23.10			
	10		Push	430	6.40	11.70	16.20	21.50	26.30	31.20			
25		10	10		Pull	352	3.52	4.14	7.66	11.18	14.70	18.22	
						Double Push	430	8.60	12.90	17.20	21.50	25.80	30.10
		<u> </u>	action Pull	352	7.04	10.56	14.08	17.60	21.12	24.64			

Storkes

Function Tube I.D.		Hole-rod		M	Hole-rod	
8	5, 10, 15, 20, 25, 30, 40, 50, 80,100	25, 50, 80, 100	10, 25, 50	10, 25, 50	25, 50	
10	5, 10, 15, 20, 25, 30, 40, 50, 80,100	25, 50, 80, 100	10, 25, 50	10, 25, 50	25, 50	10, 25, 50
12	5, 10, 15, 20, 25, 30, 40, 50, 80, 100, 160	25, 50, 80, 100	10, 25	10, 25	25	10, 25, 50
16	5, 10, 15, 20, 25, 30, 40, 50, 80, 100, 160, 200	25, 50, 80, 100, 160	10, 25, 50	10, 25, 50	25, 50	10, 25, 50
20	5, 10, 15, 20, 25, 30, 40, 50, 80, 100, 160, 200, 300	25, 50, 80, 100, 160, 200	10, 25, 50	10, 25, 50	25, 50	10, 25, 50
25	5, 10, 15, 20, 25, 30, 40, 50, 80, 100, 160, 200, 300, 400, 500, 650	25, 50, 80, 100, 160, 200	10, 25, 50	10, 25, 50	25, 50	10, 25, 50

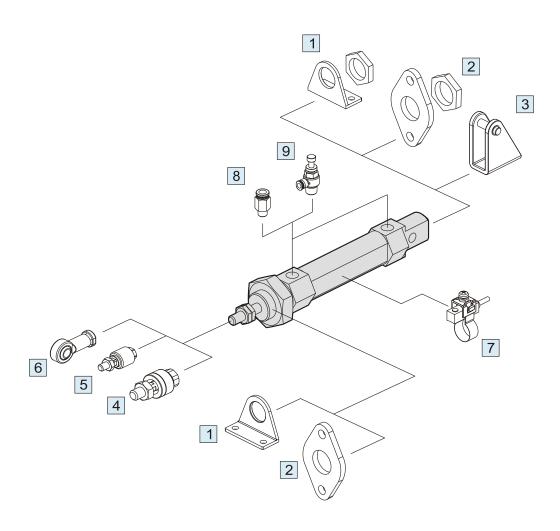
Note: Special strokes are available on request.



MCMOC Accessories



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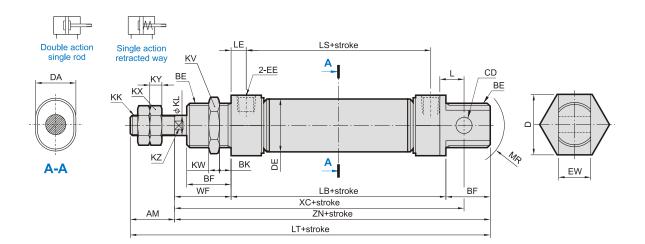


No.	Accessories	Page
1	Mounting accessories LB	J-57
2	Mounting accessories FA/FB	J-58
3	Mounting accessories SDB+PIN	J-58
4	Floating joint MFC	R-01
5	Floating joint MFCS	R-03
6	Female rod ends PHS	R-04
7	Sensor switch RCS+BK-81	J-57,R-12
8	Fitting PC (PISCO)	_
9	Speed controller JSC (PISCO)	_

MCMOC Dimensions $\phi 8 \sim \phi 25$



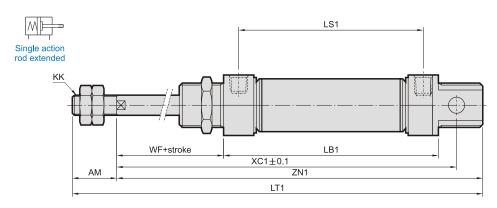
OVAL MICRO-CYLINDER



	*	*			*				*	*		*	*	*			
Code Tube I.D.	АМ	BE	BF	вк	CD (H9)	D	DA	DE	EE	EW (d13)	KL	кк	KV	KW	кх	KY	KZ
8	12	M12×1.25	13	7	4	14	8.3	11.8	M5	8	4	M4	19	6	7	2	-
10	12	M12×1.25	13	7	4	14	10.3	14.3	M5	8	4	M4	19	6	7	2	-
12	16	M16×1.5	17	8	6	20	12.3	17.3	M5	12	6	M6	23	8	10	3	5
16	16	M16×1.5	17	8	6	20	14.3	19.8	M5	12	6	M6	23	8	10	3	5
20	20	M22×1.5	20	9	8	27	20.5	25.5	G1/8	16	8	M8	32	11	13	4	7
25	22	M22×1.5	22	11	8	27	22.5	26.5	G1/8	16	10	M10×1.25	32	11	17	5	9

Code Tube I.D.	L	LB	LE	LS	LT	MR	WF ±1.2	XC ±1	zc	ZN
8	6	45	6	33	86	18	16	64	20	73
10	6	45	6	33	86	18	16	64	20	73
12	9	46	6	34	102	22	22	75	20	85
16	9	53	6	41	107	22	22	82	20	92
20	12	67	8	51	132	25	24	95	20	112
25	12	72	8	56	143	25	28	104	20	121

※ Dimension ISO 6432



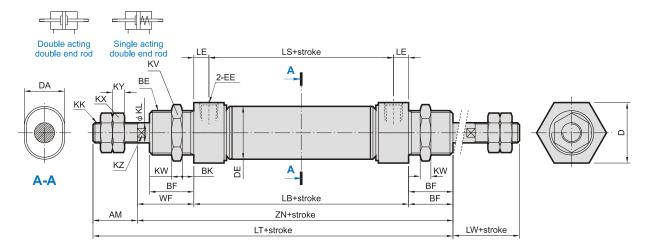
Code	LB1			LS1				LT1			XC1			ZN1		
Tube I.D.	10	25	50	10	25	50	10	25	50	10	25	50	10	25	50	
8	65	95	145	53	83	133	116	161	236	94	139	214	103	148	223	
10	65	95	145	53	83	133	116	161	236	94	139	214	103	148	223	
12	66	96	146	54	84	134	132	177	252	105	150	225	115	160	235	
16	73	103	153	61	91	141	137	182	257	112	157	232	122	167	242	
20	87	117	167	71	101	151	162	207	282	125	170	245	142	187	262	
25	92	122	172	76	106	156	173	218	293	134	179	254	151	196	281	



MCMOC Dimensions $\phi 8 \sim \phi 25$



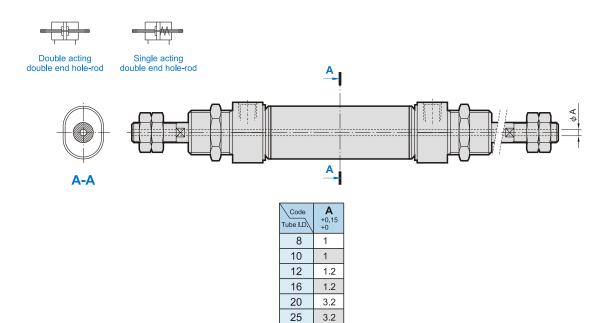
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	*	*						*		*	*	*			
Code Tube I.D.	AM	BE	BF	вк	D	DA	DE	EE	KL	кк	KV	KW	кх	KY	KZ
8	12	M12×1.25	13	7	14	8.3	11.8	M5	4	M4	19	6	7	2	-
10	12	M12×1.25	13	7	14	10.3	14.3	M5	4	M4	19	6	7	2	-
12	16	M16×1.5	17	8	20	12.3	17.3	M5	6	M6	23	8	10	3	5
16	16	M16×1.5	17	8	20	14.3	19.8	M5	6	M6	23	8	10	3	5
20	20	M22×1.5	20	9	27	20.5	25.5	G1/8	8	M8	32	11	13	4	7
25	22	M22×1.5	22	11	27	22.5	26.5	G1/8	10	M10×1.25	32	11	17	5	9

Code Tube I.D.	LB	LE	LS	LT	LW	WF ± 1.2	zc	ZN
8	45	6	33	86	15	16	20	73
10	45	6	33	86	15	16	20	73
12	46	6	34	102	22	22	20	85
16	53	6	41	107	20	22	20	92
20	67	8	51	132	23	24	20	112
25	72	8	56	143	29	28	20	121

Dimension ISO 6432

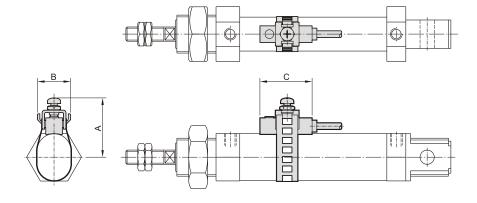




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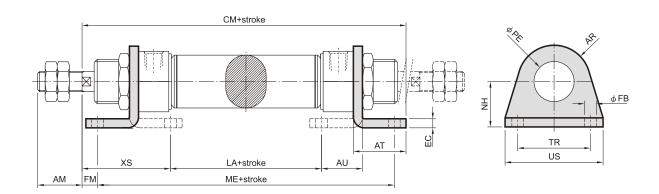
Sensor switch: RCS Sensor switch band: BK-81

Code Tube I.D.	Α	В	С
8	19.5	15	22
10	21	15	22
12	22.5	15	22
16	23.5	15	22
20	26.5	15	22
25	27	15	22



■ Mounting accessories

LB



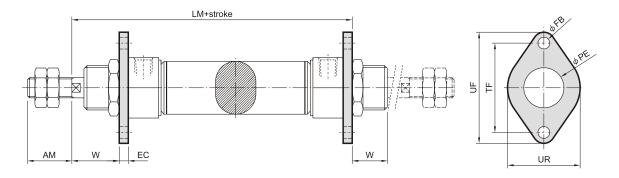
Code Tube I.D.	AM	AR	AT	AU	СМ	EC	FB	FM	LA	ME	NH	PE	TR	US	xs
8	12	10	16	10.5	76	4.5	4.5	5	30	67	16	12.1	25	35	23.5
10	12	10	16	10.5	76	4.5	4.5	5	30	67	16	12.1	25	35	23.5
12	16	12	21	13	89	5.5	5.5	9	27	74	20	16.1	32	42	32
16	16	12	21	13	101	5.5	5.5	9.5	34	80.5	20	16.1	32	42	32.5
20	20	20	29	17	117	6.5	6.5	8.5	43.5	101.5	25	22.1	40	54	36.5
25	22	20	29	17	131.5	6.5	6.5	12.5	48.5	108	25	22.1	40	54	40





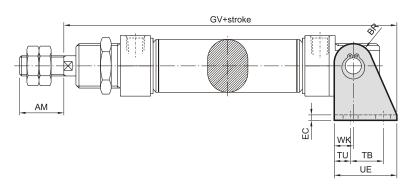
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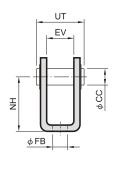




Code Tube I.D.	AM	EC	FB	LM	PE	TF	UF	UR	W
8	12	3	4.5	64	12.1	30	40	25	13
10	12	3	4.5	64	12.1	30	40	25	13
12	16	4	5.5	72	16.1	40	53	30	18
16	16	4	5.5	79	16.1	40	53	30	18
20	20	5	6.5	96	22.1	50	66	40	20
25	22	5	6.5	105	22.1	50	66	40	24

SDB





Code Tube I.D.	AM	BR	СС	EC	EV	FB	GV	NH	ТВ	TU	UE	UT	WK
8	12	5	4	2.5	8.1	4.5	82	24	12.5	6.5	23	17	5
10	12	5	4	2.5	8.1	4.5	82	24	12.5	6.5	23	17	5
12	16	7	6	3	12.1	5.5	93	27	15	5	25	23	8
16	16	7	6	3	12.1	5.5	100	27	15	5	25	23	8
20	20	10	8	4	16.1	6.5	117	30	20	6	32.5	30	10
25	22	10	8	4	16.1	6.5	126.5	30	20	6	32.5	30	10

